

Thursday, December 15, 2016 1:33:56 PM

Ship JAN 6

Per.....

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1-Trim to finished dimensions as per Dwg

amp
07
9-89

16/12/20

DAS
07
9-85

16/12/21

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Work Order ID 154593***154593***

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Item ID: D3822-2KIV Accept ***N900040100*** Setup Start ***NS1***
Revision ID: Stop ***NS2***
Item Name: Vertical Tunnel, RH-Ivory
Start Date: 12/12/2016 Start Qty: 1.00 ***1*** Cust Item ID:
Required Date: 12/15/2016 Req'd Qty: 1.00 ***1*** Customer:
Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____ Run Start ***NR1***
QC: _____ Date: _____ SPC (Y/N): _____ Date: _____ Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
180	QC21- Final Inspection - Work Order Release	0.00							
180							DAS 21 9-89	JAN 0 6 2017	
QC	Memo	0.02							
Quality Control									

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9-89

JAN 0 3 2017

Picklist Print

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Work Order ID: 154593

154593

Parent Item: D3822-2KIV

D3822-2KIV

Parent Item Name: Vertical Tunnel, RH-Ivory

Start Date: 12/12/2016

Required Date: 12/15/2016

Start Qty: 1.00

Required Qty: 1.00

Comments: IPP RevA: New issue DD verified by:EC
Add Step 105 Dry Material 10/04/21 DL

Ipp Rev. B

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
MKYD6185S.080-P3-62015		Purchased		No		100	sf	1,738.890	7.8	7.803902			DAS 07 9-89

MKYD6185S 080-P3-62015

Kydex Ivory (52"x96"-.080)

Location	Loc Qty	Loc Code
SHED	728	
m129761	347	
m130671	381	
therm	1010.89	
121755	13.44	
124462	997.45	

14/12/20

7.81 - 5g Af

DART AEROSPACE LTD		Work Order: 154593
Description: Vertical Tunnel, RH		Part Number: D3822-2KIV/KGY
Inspection Dwg: D3822	Rev: C	Page 1 of 1

FIRST ARTICLE INSPECTION CHECKLIST

☒ First Article ☐ Prototype

THERMOFORMING SECTION

Description	Accept	Reject	Method of Inspection	Comments
Inside Radii less than "	✓			
Shape Definition	✓			
Texture Retention	✓			
Material imperfections such as bumps, cracks, voids, scratching	✓			

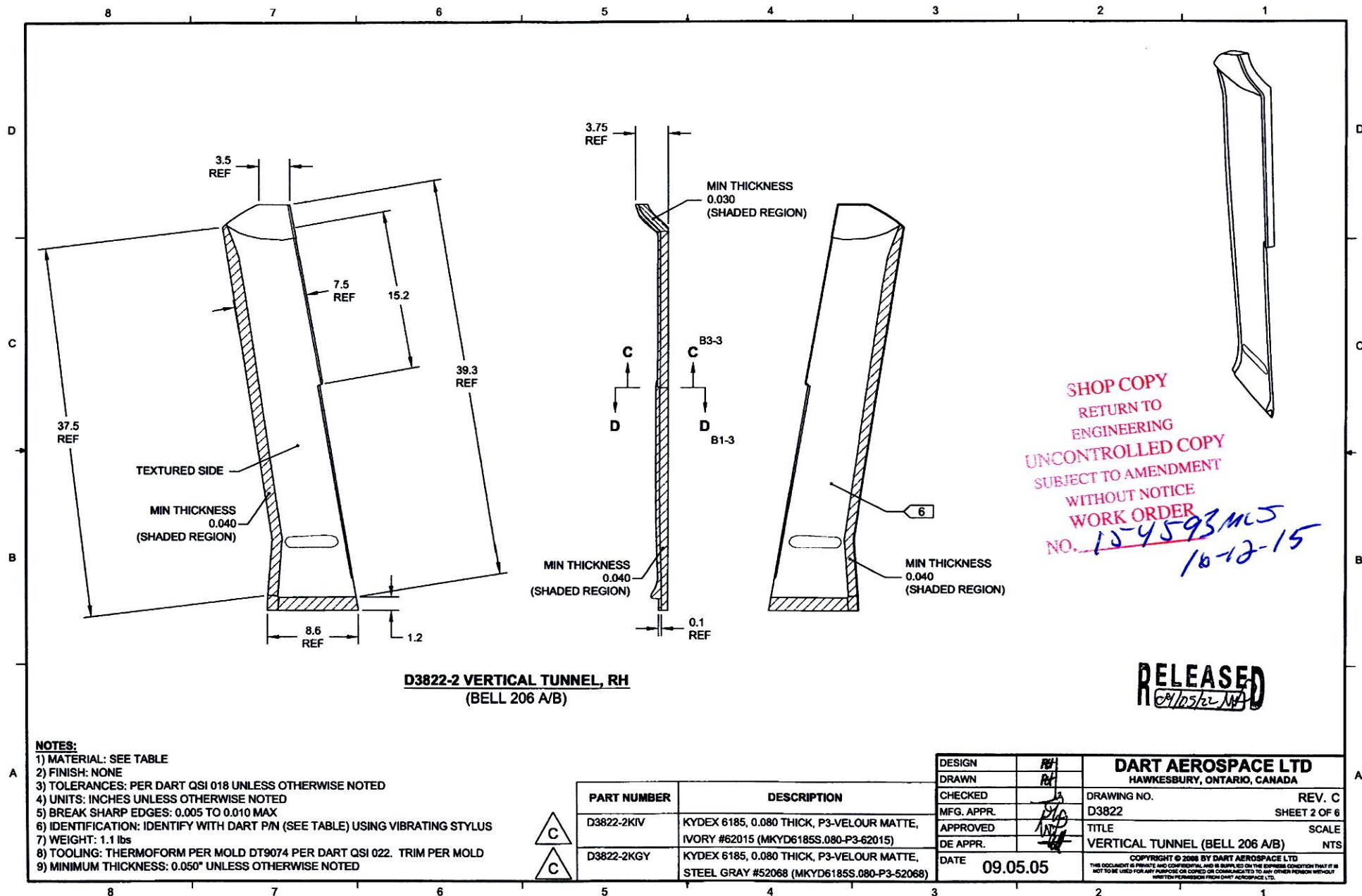
Measured by: DAS 07 9-86	Date: 16/12/20
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TRIMMING SECTION

Drawing Dimension	Tolerance	Actual Dimension	Accept	Reject	Method of Inspection	Comments
0.8	Min	0.88"	✓			
0.3	Min	0.35"	✓			
0.55	Min	0.61"	✓			
0.040	Min	0.065"	✓			
0.050	Min	0.073"	✓			

Measured by: DAS 07 9-89	Date: 16/12/21
Audited by: 9 9-89	Date: 16-12-22
Prototype Approval: N/A	Date: N/A

Rev	Date	Change	Revised by	Approved
A	09.07.29	New Issue	KJ	



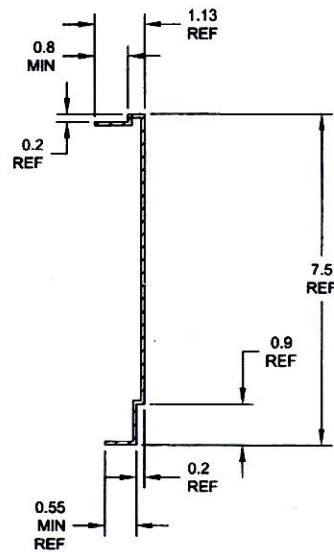
8 7 6 5 4 3 2 1

D

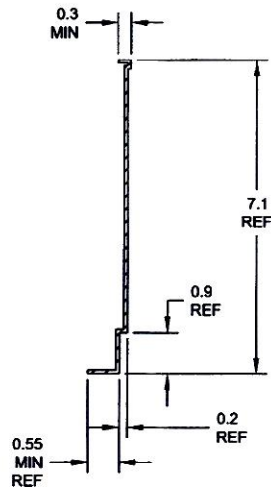
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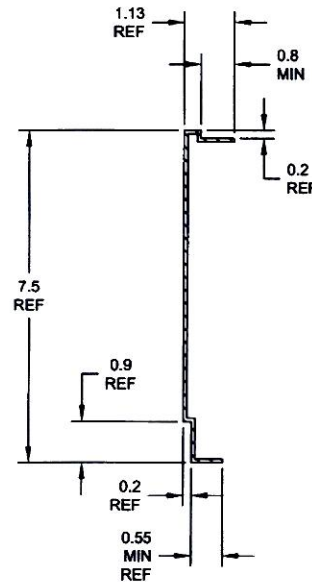
A



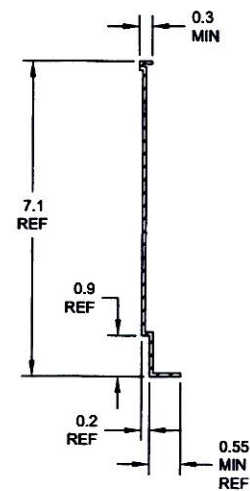
SECTION A-A C6-1



SECTION B-B C6-1



SECTION C-C C4-2



SECTION D-D C4-2

RELEASED
09/05/05

DESIGN		DART AEROSPACE LTD	
DRAWN		HAWKESBURY, ONTARIO, CANADA	
CHECKED		DRAWING NO.	REV. C
MFG. APPR.		D3822	SHEET 3 OF 6
APPROVED		TITLE	SCALE
DE APPR.		VERTICAL TUNNEL (BELL 206 A/B)	NTS
DATE	09.05.05	COPYRIGHT © 2008 BY DART AEROSPACE LTD	
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